



MARBLE GLUE

NEROVAK
BOND TOGETHER

www.nerovak.com

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION:-

NEROVAK marble glue is based on unsaturated polyester resin & MEKP curing agents are standard binder and adhesive for marble & stone repair, commonly known as marble & stone glue. It's used to fill cracks, fix seams and bond broken pieces. Valued for its fast curing time and easy polish ability, it's cured hard and can be color matched to the natural stone.

NEROVAK marble glue used to fabricate, bond and polish natural and engineered stones like marble & quartz, it cures quickly, accepts heavy mineral fillers (like marble dust) and is highly cost-effective making it the preferred choice for 95% of stone processing globally.

ADVANTAGES:-

A - Non-Drip consistency

C - Stain & Moisture Resistance

B - Superior Bonding & Gap - filling

D - Water & Chemical resistance

TECHNICAL SPECIFICATION:-

Appearance	Milky white knife grade gel
Viscosity@25°C	NA
Solid Content	100%
Mixing ratio	100% : 3%
Pot Life @ 25°C	30 - 40 Minutes
Full Cure @ 25°C	12.0 - 15.0 Hrs
Shelf Life	12 Months from date of manufacturing

APPLICATION TIPS:-

1 : Clean Surface First - Ensure the marble is completely clean, dry and free of dust or oils, paints etc before application.

2 : Precise Ratio - Mix Component A - 100 parts & Component B - 3 parts by volume/weight.

PACKING:- PART (A) - 970 GM.

PART (B) - 30 GM

SHELF LIFE & STORAGE:-

NEROVAK marble glue typically has a **shelf life of 12 months** under optimal, climate controlled conditions when stored unopened in its original container from date of manufacturing and it's require a cool, dry & dark environment to maintain its shelf life and prevent degradation, ideal conditions includes temperature 25 to 30 degree centigrade, low humidity under 30% and zero direct uv or sunlight exposure.

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